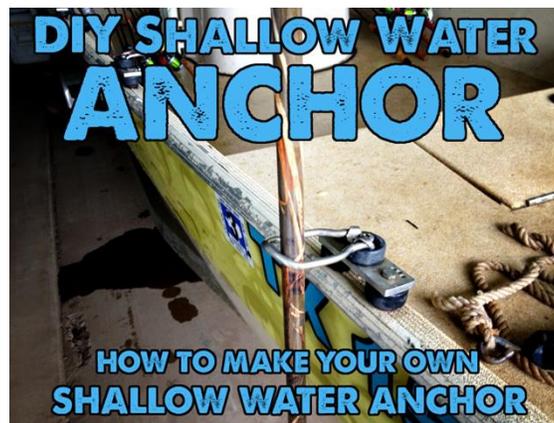


DIY Shallow Water Anchor Assembly Instructions for Rods, T-grips, Stainless Tips, Stainless Couplers, and the 4-in-1 Paddle All Shallow Water Anchor Parts



First, start by laying out and identifying all of your components. You may have a different mix of components than those in the picture, but the assembly is the same. We will go in depth with the assembly of each component and where it is typically installed.

Possible components:

- Fiberglass Rod
- T-Grip
- Stainless Tip
- Male/Female Couplers
- 4-in-1 Paddle

Adhesives such as 50/50 epoxy and 3M Marine Adhesive Sealant 5200 will both do the job. (The 3M product takes at least a week to adequately cure, but is specifically designed for bonding things to fiberglass and works the best.) JB Weld 2 part epoxy in the Red and Black tubes labeled “original cold weld formula steel reinforced epoxy, which is available in most hardware stores, sets up in a few hours and cures fully in a day or so, applies easily, and works very well.



3M 5200



J-B WELD

See gluing discussion at this web address: <http://www.mgs4u.com/fiberglass-tips.htm>

Glues which expand as they dry, such as “Gorilla Glue” are **NOT** recommended, because the glue tends to push the pieces off of the rods as it expands which is counterproductive to what you are trying to do.. **Do NOT use PVC cement (purple and clear mixture)**, which works by dissolving PVC and “melting” it together. It will NOT dissolve fiberglass, and will not work at all. **Do NOT use Liquid Nails or any other glue designed for gluing wood.** These glues will not bond well to fiberglass and make a big mess.

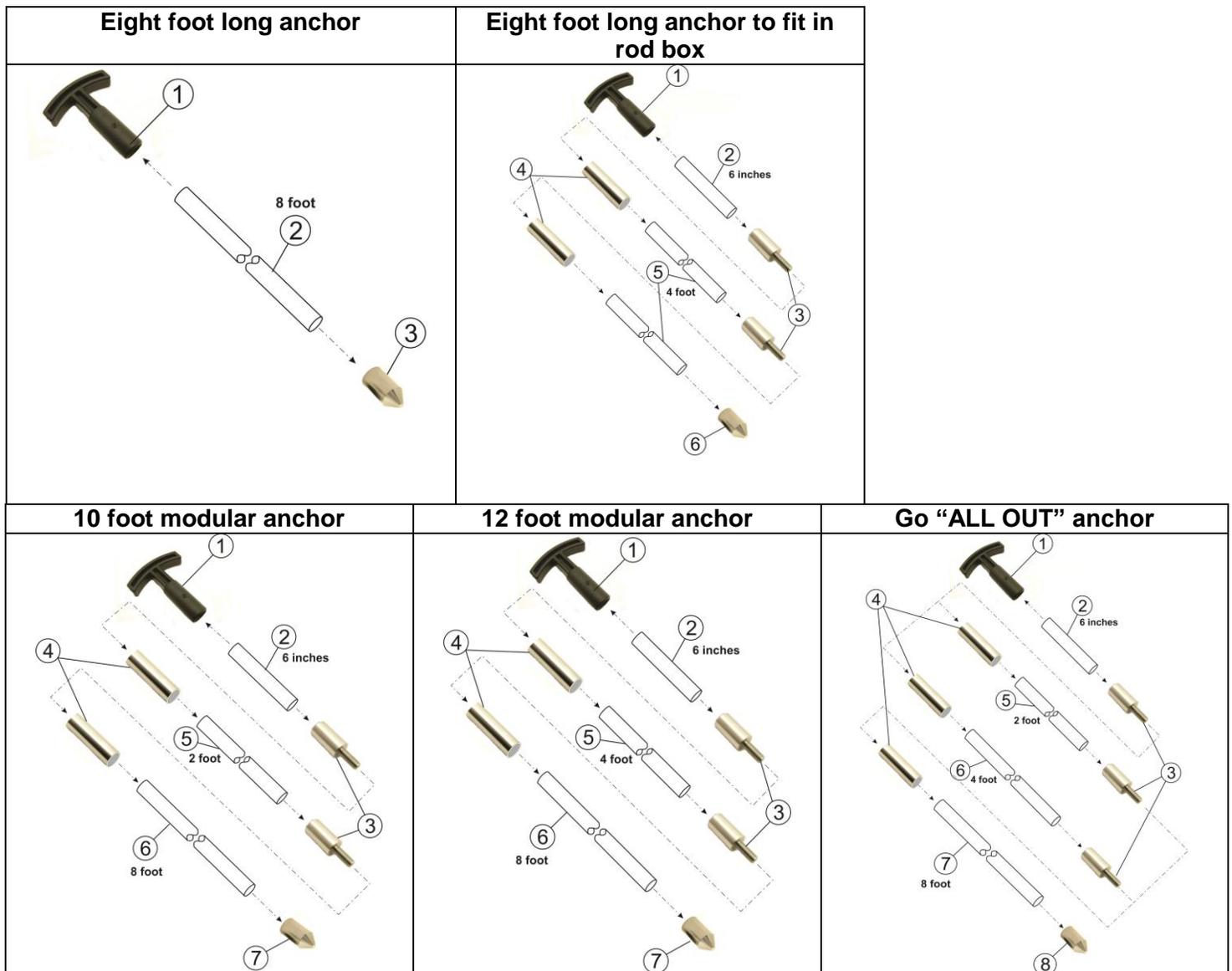
Surface Prep: DO NOT clean the fiberglass surface with alcohol, mineral spirits, etc... if you wish to clean the surface, use **ONLY** a damp towel to wipe off surface dust, then dry thoroughly.

Best practices when gluing: When gluing anything onto the end of a solid rod, air pockets can form between the rod and the piece you are attempting to glue on. To avoid this **DO NOT** smear glue around the end of the rod. Instead, apply the adhesive in vertical, equidistant, strips around the rod. When attempting to place the piece on the rod this will allow any air to escape between those strips of adhesive. When the piece is fully seated on to the rod, simply twist the piece on the rod and turn it in either direction one quarter turn to then smear the adhesive around the rod.

FIBERGLASS ROD

Our fiberglass rod is available in multiple diameters and in several lengths. The base shallow water anchor is made using an eight foot piece of rod. This allows for maximizing the use of the fiberglass, which is a strong and flexible material, which bends and comes back to straight and absorbs the shock of the boat on the water without breaking. Extending that eight foot piece of rod is possible using our rod couplers on shorter pieces of rod (example: 2 foot or 4 foot piece of rod). The 4-in-1 paddle can also be placed on a short piece of rod and extended with extension sections to the desired reach, which can then be used as an emergency paddle, lure retriever, decoy retriever, and push pole. This system is very versatile and adaptable to almost any situation when boating.

Most requested layouts



This installation guide is universal for all of the individual components, but for the purpose of demonstration we are using the components of the “ALL OUT” anchor system layout with the addition of the most popular use of the 4-in-1 paddle.

T-GRIP

The T-Grip is a key part for any shallow water anchor. It provides a better point for you to grip to push your anchor into the lake bed, river bed, etc, as well as for removal/retrieval of the anchor.



Unassembled



Assembled

Installation: When gluing the t-grip onto the end of a solid rod, air pockets can form between the rod and the t-grip. To avoid this **DO NOT** smear glue around the end of the rod. Instead, apply the adhesive in vertical, equidistant, strips around the rod. This will allow any air to escape between those strips of adhesive when attempting to place the t-grip on the rod. When the t-grip is fully seated on to the rod, simply twist the t-grip on the rod and turn it in either direction one quarter turn to then smear the adhesive around the rod.

STAINLESS TIP

The Stainless Steel Tip is another key part for any shallow water anchor. It provides the benefit of increased durability and longevity of your anchor system. The Stainless Steel Tip will also make it possible to anchor in rocky beds, beds with shells, etc...



Unassembled



Assembled

Installation: When gluing the stainless steel tip on to the end of a solid rod, air pockets can form between the rod and the stainless steel tip. To avoid this **DO NOT** smear glue around the end of the rod. Instead, apply the adhesive in vertical, equidistant, strips around the rod. This will allow any air to escape between those strips of adhesive when attempting to place the stainless steel tip on the rod. When the stainless steel tip is fully seated on to the rod, simply twist the stainless steel tip on the rod and turn it in either direction one quarter turn to then smear the adhesive around the rod.

MALE/FEMALE COUPLER

The Stainless Steel Rod Couplers are the key component for any modular shallow water anchor system. They provide the benefit of being able to extend and accessorize your shallow water anchor without sacrificing strength. The couplers are made of stainless steel to be able to take the stresses of anchoring a boat.



Unassembled



Assembled

Installation: When gluing the stainless steel coupler on to the end of a solid rod, air pockets can form between the rod and the stainless steel coupler. To avoid this **DO NOT** smear glue around the end of the rod. Instead, apply the adhesive in vertical, equidistant, strips around the rod. This will allow any air to escape between those strips of adhesive when attempting to place the stainless steel coupler on the rod. When the stainless steel coupler is fully seated on to the rod, simply twist the stainless steel tip on the rod and turn it in either direction one quarter turn to then smear the adhesive around the rod.

4-IN-1 PADDLE



Unassembled



Ferrule Installed in Paddle



Rod and Stainless Screw



Assembled

Installation: The 4-in-1 paddle can be used on 1 inch and ¾ inch diameter rods. The 4-in-1 paddle uses a hollow ferrule for spacing that is 1 inch outer diameter when being used on ¾ inch diameter solid rod. When gluing in this ferrule, lather the outside of the tube with adhesive and slide it into the paddle. When gluing the 4-in-1 paddle on to the end of a solid rod, air pockets can form between the rod and the 4-in-1 paddle. To avoid this **DO NOT** smear glue around the end of the rod. Instead, apply the adhesive in vertical, equidistant, strips around the rod. This will allow any air to escape between those strips of adhesive when attempting to place the 4-in-1 paddle on the rod. When the 4-in-1 paddle is fully seated on to the rod, simply twist the 4-in-1 paddle on the rod and turn it in either direction one quarter turn to then smear the adhesive around the rod. When the adhesive has had enough time to set up AND fully cure, it is time to install the provided stainless steel pan head screw. Use a 1/8 inch diameter drill bit to drill a hole at the provided screw location in the shaft of the 4-in-1 paddle, through the ferrule, rod, and out the other side. Insert the pan head screw and use the provided nut with the nylon self-locking insert.

IMPORTANT ASSEMBLY NOTE FOR 4-IN-1 PADDLE: Before attaching the stainless steel coupler or the 4-in-1 paddle to either side of the rod, be sure to line up the paddle and t-grip by screwing the t-grip section, which should be completed first and was covered on page 3, into the female coupler that should be installed on the other end of the rod from the paddle. Lay the entire assembly on the ground or table before any adhesive has a chance to cure. This will ensure that the paddle and t-grip are in the correct orientation to one another. If this is not done prior to the adhesive curing, when attaching the t-grip to the rod that has the paddle on the end, the paddle could be perpendicular to the t-grip making it very difficult to use correctly.

ALL ASSEMBLED COMPONENTS



Combine all of the components for a fully capable anchor with extra utility and versatility!

Thank you for your purchase!

MGS

MAX - GAIN SYSTEMS, INC.

Max-Gain Systems, Inc.
221 Greencrest Court
Marietta, GA 30068-3825
Phone 770-973-6251
fax 815-461-7730

<http://www.mgs4u.com>

email: sales@mgs4u.com